



Temal 600 HB

DESCRIPTION

A high-build silicone aluminium paint.

PRODUCT FEATURES AND RECOMMENDED USES

- Resistant to temperatures up to +650°C dry heat on steel without primer and +400°C when applied over a zinc silicate paint
- Can be applied by airless spray equipment
- Recommended for exteriors of steel structures exposed to high temperatures
- Suitable for fireplace doors, flues, exhaust pipes, sauna stoves and other hot metal surfaces

TECHNICAL DATA

Volume solids 34±2% (ISO 3233)

Weight solids 51±2%

Specific gravity 1.2 kg / l

Recommended film thicknesses and theoretical coverage

Recommended film thicknesses		Theoretical coverage
wet	dry	
75µm	25µm	13.6 m ² /l

Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.

Drying time

DFT 25µm	+10°C	+23°C	+35°C
Dust dry, after	30 min	15 min	10 min
Touch dry, after	2 h	1 h	30 min
Recoatable, after	3 h	2 h	1 h
Final cure and hardness will be obtained by curing at +230 °C, 1 h.			

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

Gloss Metallic lustre.

Color shades Aluminium

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APPLICATION INSTRUCTIONS

Surface preparation	Oil, grease, salts and dirt are removed by appropriate means. (ISO 12944-4) Steel surfaces: Blast clean to grade Sa2½. (ISO 8501-1) If blast cleaning is not possible, phosphating is recommended for cold rolled steel to improve adhesion. Zinc silicate surfaces: Oil, grease, salt and dirt are removed from the surface by appropriate means. Repair any damage to the primer coat. Note the overcoating time of the primer. (ISO 12944-4)
Recommended primers	Temasil 90.
Recommended topcoats	Temal 600 HB.
Application conditions	All surfaces must be clean, dry and free from contamination. The temperature of the ambient air, surface and paint should not fall below +5°C during application and drying. Relative humidity of the air should not exceed 80% during application and drying. The surface temperature of steel should remain at least 3°C above the dew point. Good ventilation and sufficient air movement is required in confined areas during application and drying.
Application	Stir the product carefully before use. For airless spraying, the product is thinned approximately 0–10%. Recommended nozzle tip is 0.011"–0.013" and pressure 120–160 bar. Spray angle shall be chosen according to the shape of the object. For conventional spraying, the product is thinned approximately 0–10%. Recommended nozzle tip is 1.4–1.8 mm and pressure 3–4 bar. For brush application product should be thinned according to the circumstances.
Thinners	Thinner 1006
Cleaning of equipment	Thinner 1006.
VOC	The Volatile Organic Compounds amount of the paint mixture is 565 g/litre of paint. VOC of the paint (thinned 10 % by volume) is 595 g/l.

HEALTH AND SAFETY Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets.
A health and safety data sheet is available on request from Tikkurila Oyj.

For industrial use only.

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.

The product is intended for professional use only and shall only be used by professionals who have sufficient knowledge and expertise on the proper use of the product. The information above is advisory only. To the extent permitted by applicable law, we shall not approve of any liability for the conditions under which the product is being used or for the use or application of the product.

In case you intend to use the product for any other purpose than that recommended in this document without first getting our written confirmation on the suitability for the intended use, such use takes place at your own risk.